



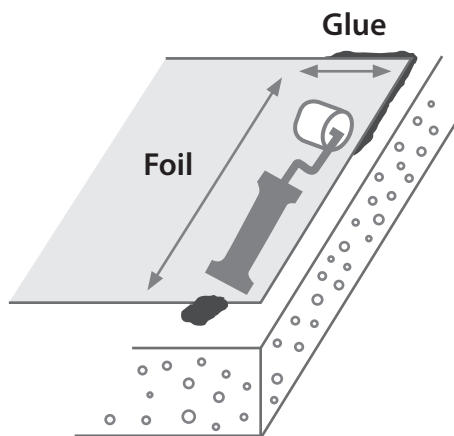
RALMONT®

Dichtungssysteme

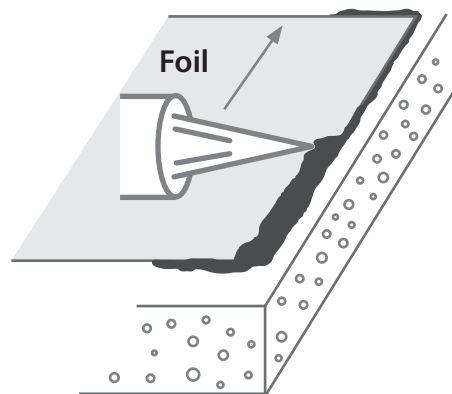
Einfach. Zuverlässig. Bauen.

Assembly Instructions EPDM/TAPE 4000

1. Apply adhesive and press on the film. (Adhesive width 60 mm for EPDM)



2. Then foil edges at least 15 to 20 mm cover with RALMO EPDM film adhesive or RALMO assembly FIX ALL SEASONS (e.g. for bitumen)



Notes on processing RALMO slides:

All profile openings e.g. cut edges of widenings and window sill profiles or continuous grooves in attached roller shutter boxes are to be closed with sealant RALMO-Fix.

The surfaces to be bonded to the frame and the masonry must be clean and dry, free from dust, grease and separating agents (such as new plastic profiles).

The surface coating on wooden windows should be a few days old, since the otherwise escaping solvents can reduce the tape adhesion. If necessary, remove dirt with grease-dissolving cleaning agents. On the material compatibility is to be respected.

For strongly absorbent substrates pretreat the building with a bonding agent RALMO-Primer 150 complete or RALMO-Primer solvent-free.

When gluing, the strips on the window frame must be wrinkle-free, applied in parallel and pressed on continuously. At the corners, let the strips overlap and stick to airtight or airtight.

The movement absorption is to be ensured by a sufficient loop formation in the area of the connecting joint.

The assembly line shall cover the soffit not more than 50% of the soffit depth and not more than 60 mm.

The joint sealing tape must be adequately glued to the masonry in the area of the later plaster cover (rule of thumb: at least 75% of the contact surface).

All RALMONT tapes are covered with fleece backing and thus suitable as a plaster backing. (Lt. RAL Quality Assurance for Windows and Front Doors, Installation Guide)

The storage time of self-adhesive films is 1 year at +20 °C ± 5 °C and 50% ± 10% humidity.

The optimum processing temperature is between +15 °C and +30 °C.

Important: Before each bonding of the tapes, the adhesive surfaces must be checked and if necessary pretreat with a RALMO primer!



RALMONT®
Dichtungssysteme

RALMONT GmbH
Pavelsbacher Str. 17
D-92361 Berggau

info@ralmont.de
www.ralmont.de
www.ralmont-ptw-austria.at

T +49 (0) 91 81/5 12 02 4-0
F +49 (0) 91 81/5 12 02 4-1